Data sheet

6ES7517-3FP00-0AB0



SIMATIC S7-1500F, CPU 1517F-3 PN/DP, Central processing unit with Work memory 3 MB for Program and 8 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: PROFIBUS, 2 ns bit performance, SIMATIC Memory Card required

General information	
Product type designation	CPU 1517F-3 PN/DP
HW functional status	FS11
Firmware version	V3.1
FW update possible	Yes
Product function	
• I&M data	Yes; I&M0 to I&M3
• Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 250 μs (distributed) and 1 ms (central)
SysLog	Yes
Engineering with	
 STEP 7 TIA Portal configurable/integrated from version 	V19 (FW V3.1); V13 Update 3 (FW V1.6) or higher
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	1.55 A
Current consumption, max.	1.9 A
Inrush current, max.	1.9 A; Rated value
l²t	0.4 A²-s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	30 W
Power loss	
Power loss, typ.	24 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes

Work memory	
Work memory • integrated (for program)	3 Mbyte
integrated (for program)integrated (for data)	8 Mbyte
	o Mbyte
Load memory	00 Ob. 4-
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	2 ns
for word operations, typ.	3 ns
for fixed point arithmetic, typ.	3 ns
for floating point arithmetic, typ.	12 ns
CPU-blocks	
Number of elements (total)	12 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
Size, max.	8 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	,
Number range	0 65 535
• Size, max.	1 Mbyte
FC	
Number range	0 65 535
• Size, max.	1 Mbyte
OB	
• Size, max.	1 Mbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
Number of delay alarm OBs	20
Number of cyclic interrupt OBs	20; with minimum OB 3x cycle of 100 μs
Number of process alarm OBs	50
Number of DPV1 alarm OBs	3
Number of isochronous mode OBs	3
 Number of technology synchronous alarm OBs 	2
 Number of startup OBs 	100
 Number of asynchronous error OBs 	4
 Number of synchronous error OBs 	2
Number of diagnostic alarm OBs	1
Nesting depth	
 per priority class 	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	, , , , , , , , , , , , , , , , , , , ,
— adjustable	Yes
S7 times	
• Number	2 048
Retentivity	
— adjustable	Yes
— aujustable IEC timer	, 00
	Any (only limited by the main memory)
Number Potentiality	Any (only limited by the main memory)
Retentivity	V
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	768 kbyte; In total; available retentive memory for bit memories, timers,
Extended retentive data area (incl. timers, counters, flags), max.	counters, DBs, and technology data (axes): 700 KB 8 Mbyte; When using PS 6 0W 24/48/60 V DC HF

Flag	
• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	-, a distribution of any grouped into one distribution by byte
Retentivity adjustable	Yes
Retentivity adjustable Retentivity preset	No
Local data	
• per priority class, max.	64 kbyte; max. 16 KB per block
Address area	ST ROYLO, THAN. TO NO POI DIOUN
Number of IO modules	16 384; max. number of modules / submodules
I/O address area	10 304, max. number of modules / Submodules
• Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
·	32 kbyte, All outputs are in the process image
per integrated IO subsystem — Inputs (volume)	32 kbyte; Max. 32 KB via X1; max. 8 KB via X2 or X3
— Outputs (volume) — Outputs (volume)	32 kbyte; Max. 32 KB via X1; max. 8 KB via X2 or X3
per CM/CP	JE KDYG, IVIAN. JE KD VIA A I, IIIAN. U KD VIA AZ UI AJ
— Inputs (volume)	8 kbyte
Outputs (volume)	8 kbyte
— Outputs (volume) Subprocess images	o ruyte
	32
Number of subprocess images, max. Hardware configuration	JL
	64: A distributed I/O system is abarostorized set and but the interretion of
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• integrated	1
◆ Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
• integrated	2
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
Modules per rack, max.	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
• Number	16
Clock synchronization	
• supported	Yes
• to DP, master	Yes
• to DP, slave	Yes
• in AS, master	Yes
• in AS, slave	Yes
• on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	2
Number of PROFIBUS interfaces	1
1. Interface	
Interface types	Vac. Y1
RJ 45 (Ethernet) Number of ports	Yes; X1
Number of ports integrated quiteb	2 Von
• integrated switch	Yes
Protocols	

IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes
PROFINET IO Controller	
Services	
— Isochronous mode	Yes
Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
 Prioritized startup 	Yes; Max. 32 PROFINET devices
 Number of connectable IO Devices, max. 	512; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 Of which IO devices with IRT, max. 	64
 Number of connectable IO Devices for RT, max. 	512
— of which in line, max.	512
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
 Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
— PROFINET Security Class	1
Update time for IRT	
— for send cycle of 250 μs	250 μs to 4 ms
— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 μ s: 375 μ s, 625 μ s 3 875 μ s)
Update time for RT	
— for send cycle of 250 μs	250 μs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; per user program
— Shared device	Yes
Number of IO Controllers with shared device, max.	4
activation/deactivation of I-devices	Yes; per user program
Asset management record	Yes; per user program
— PROFINET Security Class	SNMP Configuration and DCP Read Only
2. Interface Interface types	
RJ 45 (Ethernet)	Yes; X2
Number of ports	1
• integrated switch	No
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes

Media redundancy	No
PROFINET IO Controller	
Services	
— Isochronous mode	No
Direct data exchange	No
— IRT	No
— PROFlenergy	Yes; per user program
Prioritized startup	No
Number of connectable IO Devices, max.	128; In total, up to 1 000 distributed I/O devices can be connected via AS-i,
Number of connectable IO Devices for RT, max.	PROFIBUS or PROFINET
,	128
— of which in line, max.	
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
— Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
— PROFINET Security Class	1
Update time for RT	
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— Isochronous mode	No
— IRT	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
— Shared device	Yes
 Number of IO Controllers with shared device, max. 	4
 activation/deactivation of I-devices 	Yes; per user program
Asset management record	Yes; per user program
PROFINET Security Class	SNMP Configuration and DCP Read Only
3. Interface	,
Interface types	
• RS 485	Yes; X3
Number of ports Protocols	1
Number of ports Protocols	1
Number of ports	1 Yes
 Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave 	1 Yes No
 Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication 	1 Yes
Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master	Yes No Yes
 Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication 	1 Yes No
 Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. 	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i,
Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i,
Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — Equidistance	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes
 Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services Equidistance Isochronous mode 	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes
Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — Equidistance — Isochronous mode — Activation/deactivation of DP slaves	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes
Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes
Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet)	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes
Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes
Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes
Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes
Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autorossing Industrial Ethernet status LED	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes
Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services Equidistance Isochronous mode Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes
Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services Equidistance Isochronous mode Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max.	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes
 Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services Equidistance Isochronous mode Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max. Protocols	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes
 Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services Equidistance Isochronous mode Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max. Protocols PROFIsafe	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes
Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services Equidistance Isochronous mode Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max. Protocols PROFIsafe Number of connections	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max. Protocols PROFIsafe Number of connections Number of connections, max.	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max. Protocols PROFIsafe Number of connections	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye

 Number of S7 routing paths 	64; in total, only 16 S7-Routing connections are supported via PROFIBUS
Redundancy mode	and the state of t
H-Sync forwarding	Yes
Media redundancy	
— Media redundancy	only via 1st interface (X1)
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client
 MRP interconnection, supported 	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
 Switchover time on line break, typ. 	200 ms; For MRP, bumpless for MRPD
Number of stations in the ring, max.	50
SIMATIC communication	
PG/OP communication	Yes; encryption with TLS V1.3 pre-selected
• S7 routing	Yes
Data record routing	Yes
S7 communication, as server	Yes
S7 communication, as client A Ligar data parish, may	Yes
User data per job, max. Open IE communication	See online help (S7 communication, user data size)
TCP/IP	Yes
— Data length, max.	64 kbyte
several passive connections per port, supported	Yes
ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; 128 multicast circuits (of which max. 5 via X1)
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Encryption	Yes; Optional
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
• web API	
Number of sessions, max.	200
 number of simultaneous HTTP calls, max. 	4
— HTTP request body, max.	131 072 byte
OPC UA	
Runtime license required	Yes; "Large" license required
OPC UA Client	Yes; Data Access (registered Read/Write), Method Call
— Application authentication	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
— Number of connections, max.	40
 Number of nodes of the client interfaces, recommended max. 	5 000
 Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max. 	300 L
 Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. 	20
— Number of elements for one call of OPC_UA_MethodGetHandleList, max.	100
 Number of simultaneous calls of the client 	1
instructions for session management, per connection, max.	
instructions for session management, per connection,	5
instructions for session management, per connection, max.— Number of simultaneous calls of the client	5 5 000

OPC_UA_MethodCall, max.	
 Number of inputs/outputs when calling OPC_UA_MethodCall, max. 	20
OPC UA Server	Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition (A&C), Custom Address Space
 Application authentication 	Yes
— Security policies	available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256, Aes128Sha256RsaOaep, Aes256Sha256RsaPss
User authentication	"anonymous" or by user name & password
 — GDS support (certificate management) 	Yes
Number of sessions, max.	64
 Number of accessible variables, max. 	200 000
 Number of registerable nodes, max. 	50 000
 Number of subscriptions per session, max. 	50
— Sampling interval, min.	10 ms
— Publishing interval, min.	10 ms
 Number of server methods, max. 	100
— Number of inputs/outputs per server method, max.	20
Number of monitored items, recommended max.	10 000; for 1 s sampling interval and 1 s send interval
Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
 Number of nodes for user-defined server interfaces, max. 	30 000
Alarms and Conditions	Yes
— Number of program alarms	400
Number of alarms for system diagnostics	200
Further protocols	
• MODBUS	Yes; MODBUS TCP
sochronous mode	
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	64
number of subscriptions, max.	750
number of subscriptions, max.	750
number of subscriptions, max. number of tags/attributes for subscriptions, max.	750 20 000
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block,
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max.	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max.	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000 480
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering)	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000 480 Yes; Parallel online access possible for up to 10 engineering systems
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000 480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients)
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000 480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000 480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Profiling	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000 480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Profiling Status/control	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000 480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 No
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Profiling Status/control • Status/control variable	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000 480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 No Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times,
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Profiling Status/control • Status/control variable • Variables	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000 480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 No Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times,
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Profiling Status/control • Status/control • Status/control variable • Variables • Number of variables, max.	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000 480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 No Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Profiling Status/control • Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max.	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000 480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 No Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Fest commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Profiling Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max.	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000 480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 No Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Profiling Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000 480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 No Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job 200; per job
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Profiling Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing • Forcing	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000 480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 No Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job 200; per job Yes; without fail-safe
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Profiling Status/control • Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing • Forcing • Forcing, variables	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000 480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 No Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe)
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Profiling Status/control • Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing • Forcing • Forcing • Forcing, variables, max. • Number of variables, max.	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000 480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 No Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe)
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Profiling Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000 480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 No Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Fest commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Profiling Status/control Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000 480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 No Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes

-	
Traces	
Number of configurable Traces	8
Memory size per trace, max.	512 kbyte
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
Connection display LINK TX/RX	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool
 Number of available Motion Control resources for technology objects 	10 240
 Required Motion Control resources 	
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
 Positioning axis 	
 Number of positioning axes at motion control cycle of 4 ms (typical value) 	70
Number of positioning axes at motion control cycle of 8 ms (typical value)	128
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Standards, approvals, certificates	
Highest safety class achievable in safety mode	
Performance level according to ISO 13849-1	PLe
• SIL acc. to IEC 61508	SIL 3
Probability of failure (for service life of 20 years and repair time	
Low demand mode: PFDavg in accordance with SIL3	< 2.00E-05
High demand/continuous mode: PFH in accordance with SIL3	< 1.00E-09
Ambient temperature during exerction	
Ambient temperature during operation	0 °C
horizontal installation, min. horizontal installation, may	
horizontal installation, max.vertical installation, min.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off 0 °C
vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the
To a sea modern man.	display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
 Installation altitude above sea level, max. 	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes; incl. failsafe
— FBD	Yes; incl. failsafe
— STL	Yes
— SCL	Yes
— CFC	Yes; either CFC or failsafe functionality

— GRAPH	Yes
Know-how protection	
 User program protection/password protection 	Yes
 Copy protection 	Yes
Block protection	Yes
Access protection	
 protection of confidential configuration data 	Yes
 Password for display 	Yes
 Protection level: Write protection 	Yes
 Protection level: Read/write protection 	Yes
 Protection level: Write protection for Failsafe 	Yes
 Protection level: Complete protection 	Yes
User administration	Yes; device-wide
programming / cycle time monitoring / header	
 lower limit 	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	175 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	1 929 g

last modified: 12/5/2023 🖸